

HSS-E spiral flute taps, metric, ISO, TiN

for trough holes, TiN coated

Product.Nr. [KE-TB.](#)

EUR 11,60 - EUR 127,60

add. 19 % VAT [excl. shipping costs](#)

weight 0,00 KG



Image may differ in variants / sizes

HSS-E spiral fl ute taps for multi-purpose ISO metric coarse threads for through holes, TiN coated

1. Thread confi guration with a special design, prevents overfeeding, thin thread and pitch diameter oversize.
2. Flute geometry with special design, better chip evacuation, prevents chip clogging, improves thread quality
3. Excellent performance on various work material: Stainless steel, carbon steel, alloyed steel, tool steel

d1 mm	Pitch	l1 mm	l2 mm	d2 mm	a mm	Bore Ø mm	Options
M2	0,4	45,0	6,0	2,8	2,1	1,6	KE-TB.1510.M2.0
M2,5	0,45	50,0	7,5	2,8	2,1	2,05	KE-TB.1510.M2.5
M3	0,5	56,0	6,0	3,5	2,7	2,5	KE-TB.1510.M3.0
M3,5	0,6	56,0	7,0	4,0	3,0	2,9	KE-TB.1510.M3.5
M4	0,7	63,0	7,0	4,5	3,4	3,3	KE-TB.1510.M4.0
M5	0,8	70,0	8,0	6,0	4,9	4,2	KE-TB.1510.M5.0
M6	1,0	80,0	10,0	6,0	4,9	5,0	KE-TB.1510.M6.0
M8	1,25	90,0	13,0	8,0	6,2	6,8	KE-TB.1510.M8.0
M10	1,5	100,0	15,5	10,0	8,0	8,5	KE-TB.1510.M10.0
M12	1,75	110,0	18,0	9,0	7,0	10,2	KE-TB.3510.M12.0
M14	2,0	110,0	20,0	11,0	9,0	12,0	KE-TB.3510.M14.0
M16	2,0	110,0	20,0	12,0	9,0	14,0	KE-TB.3510.M16.0
M18	2,5	125,0	25,0	14,0	11,0	15,5	KE-TB.3510.M18.0
M20	2,5	140,0	25,0	16,0	12,0	17,5	KE-TB.3510.M20.0
M22	2,5	140,0	25,0	18,0	14,0	19,5	KE-TB.3510.M22.0
M24	3,0	160,0	30,0	18,0	14,0	21,0	KE-TB.3510.M24.0
M27	3,0	160,0	30,0	20,0	16,0	24,0	KE-TB.3510.M27.0
M30	6,5	180,0	35,0	22,0	18,0	26,5	KE-TB.3510.M30.0
M33	3,5	180,0	35,0	25,0	20,0	29,5	KE-TB.3510.M33.0
M36	4,0	200,0	40,0	28,0	22,0	32,0	KE-TB.3510.M36.0

